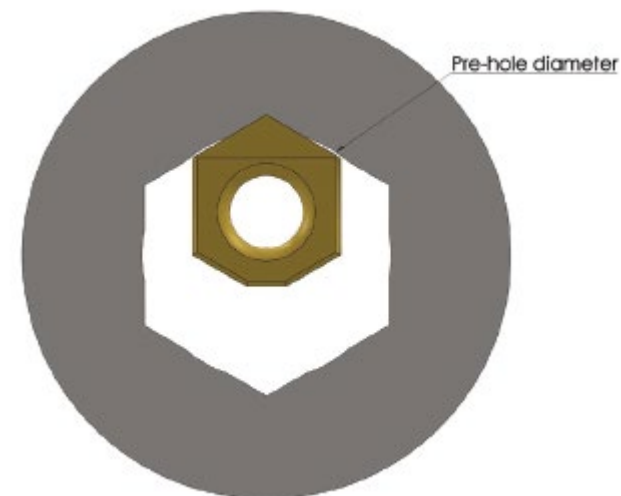
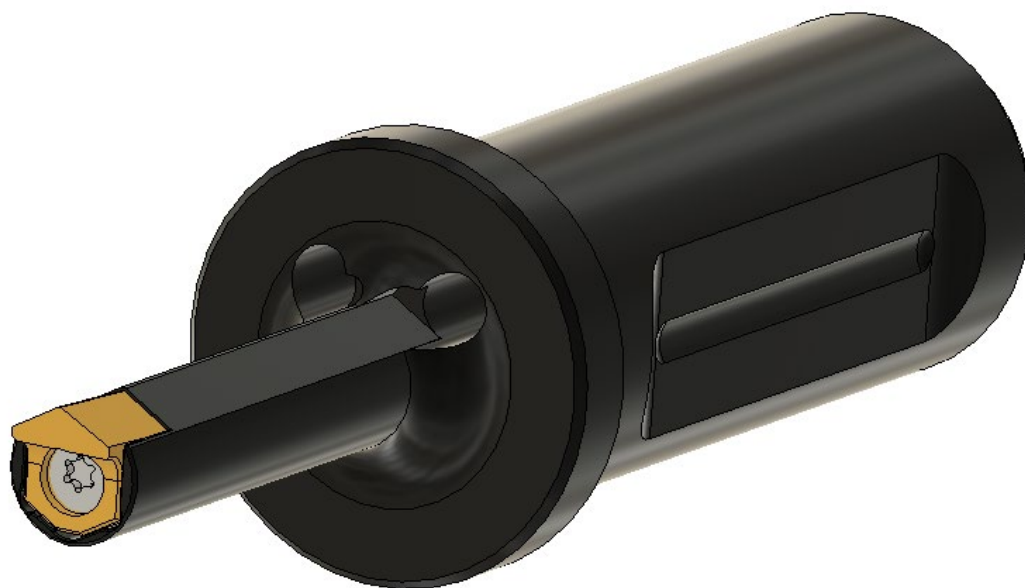


# Technical Details



## Haas Hex inserts



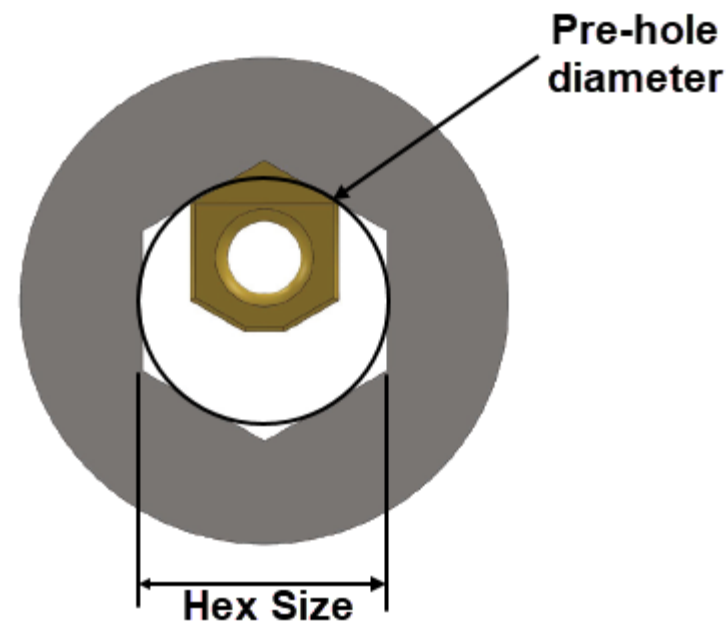
- Haas Hex inserts TiN coated made with hardened sintered alloy with hardness of 70-71Rc.
- Every insert in this line is able to form various square sizes.
- Filtering within the range required will result in the correct insert and the corresponding tool.
- Pre-hole diameter size is also provided from the given Hex size using the following formula  
**Hex Size x 1.02 = Pre-hole Diameter (example for 10mm Hex, 10mm x 1.02 = 10.20mm Pre-hole Diameter)**

# Technical Details

## Haas Hex inserts



| Part Number | Tool Code   | Hex Size | Pre-hole Diameter |
|-------------|-------------|----------|-------------------|
| 02-0886     | HEX - 9/11  | 3/8"     | 0.382"            |
|             |             | 10.00mm  | 10.2mm            |
| 02-0887     | HEX - 11/17 | 1/2"     | 0.510"            |
|             |             | 14.00mm  | 14.28mm           |
| 02-0888     | HEX - 17/28 | 3/4"     | 0.765"            |
|             |             | 21.00mm  | 21.42mm           |
| 02-0889     | HEX - 28/37 | 1 1/4"   | 1.275"            |
|             |             | 30.00mm  | 30.6mm            |
| 02-0890     | HEX - 37/45 | 1 1/2"   | 1.530"            |
|             |             | 40mm     | 40.80mm           |



- Pre-hole diameter size is also provided from the given Hex size using the following formula  
**Hex Size x 1.02 = Pre-hole Diameter (example for 10mm Hex, 10mm x 1.02 = 10.20mm Pre-hole Diameter)**
- Some of the most common metric and inch Hex sizes are displayed above for each tool.
- Refer to the tech specs to see the Hex range for each insert

