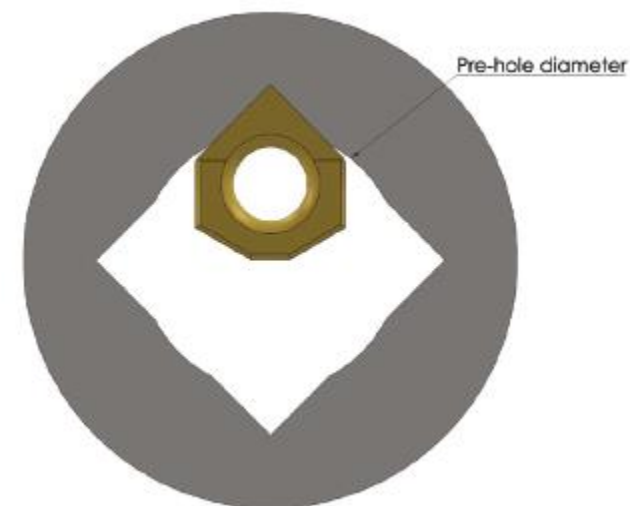
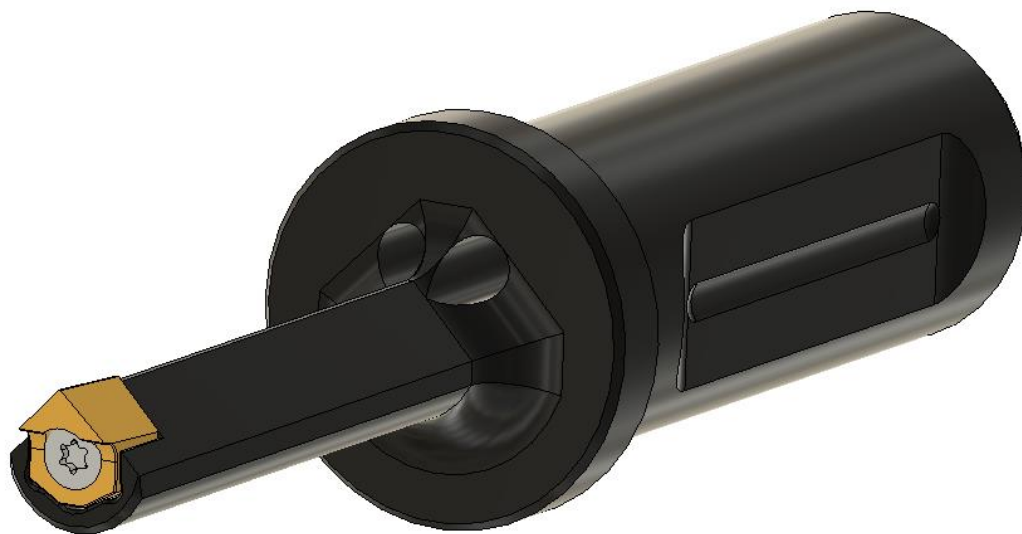


Technical Details



Haas Square inserts



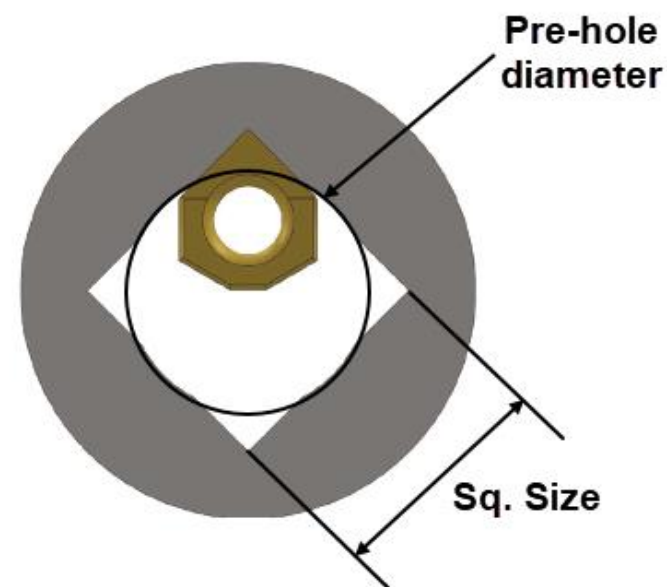
- Haas Square inserts TiN coated made with hardened sintered alloy with hardness of 70-71Rc.
- Every insert in this line is able to form various square sizes.
- Filtering within the range required will result in the correct insert and the corresponding tool.
- Pre-hole diameter size is also provided from the given Square size using the following formula
Square Size x 1.05 = Pre-hole Diameter (example for 10mm Square, 10mm x 1.05 = 10.50mm Pre-hole Diameter)

Technical Details

Haas Square inserts



Part Number	Tool Code	Square Size	Pre-hole Diameter
02-0880	SQ - 8/10	3/8"	0.393"
		10.00mm	10.05mm
02-0881	SQ - 10/13	1/2"	0.525"
		11.00mm	11.55mm
02-0882	SQ - 13/16	5/8"	0.656"
		13.00mm	13.65mm
02-0883	SQ - 16/19	11/16"	0.687"
		18.00mm	18.90mm
02-0884	SQ - 19/27	3/4"	0.787"
		21.00mm	22.05mm
02-0885	SQ - 27/37	1 1/4"	1.312"
		30.00mm	31.50mm



- Pre-hole diameter size is also provided from the given Square size using the following formula
Sq. Size x 1.05 = Pre-hole Diameter (example for 10mm Sq. 10mm x 1.05 = 10.50mm Pre-hole Diameter)
- Some of the most common metric and inch square sizes are displayed above for each Insert
- Refer to the tech specs to see the square range for each insert

