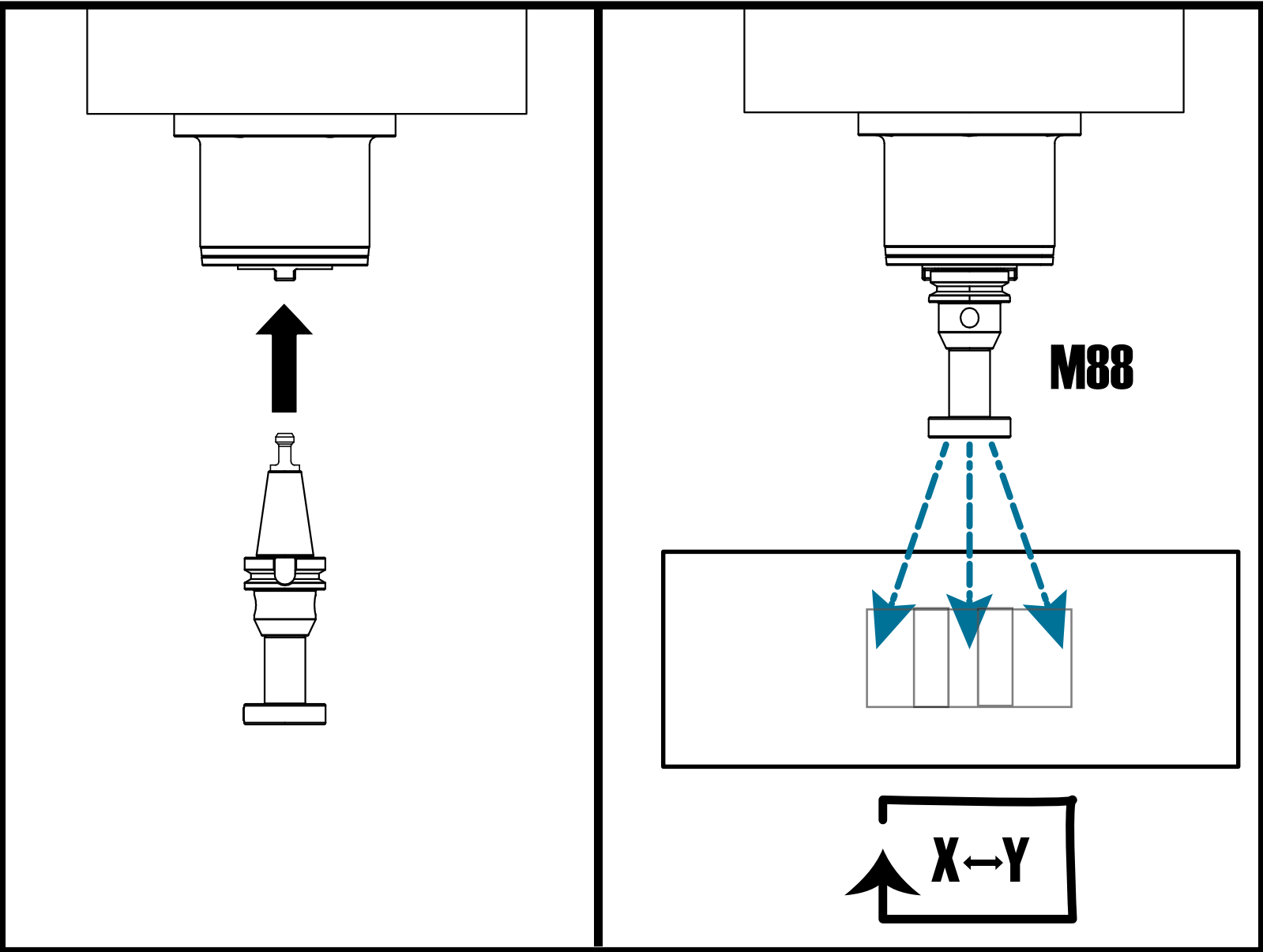




Mill Table Washdown Tool, TSC

High pressure coolant blast to remove chips from the part and holes, and to clean the vises in preparation for part loading.



1. Mount the Mill Table Washdown Tool in a toolholder rated for the operating rpm, and set a tool length offset as you would for any other cutting tool.
2. Download and Load the VPS template for the washdown tool.
3. Program the Washdown Tool as you would a face mill cutting tool.
DO NOT EXCEED THE MAXIMUM OPERATING SPEED! Recommended speed: 100 rpm.
4. Turn on the Through Spindle Coolant (M88)

